

added



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200
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646.9705

Job Sheet 216359



Part No: 646.9705

Job Qty: 2 pcs

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/7/20

Job Tracking No:

Due Date: 1/14/21

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 646.9700 REV.J IPP REV:A 19.08.28 NEW ISSUE DD VERF:JFS IPP REV:B 2020.05.27 AS PER DWG
REV.J DD VERF:JFS

Ship Via:

Bill of Materials



Container No: S320568



Part: 646.9705

Job No: 216359

Serial No/Batch: S320568

Revision: REV.J

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 12/14/20

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		1/13/21	0.00	0.00	Packaging 1 - SCH-S		DEC 14 2020
120	Small Fab - 2 - B4B	2 pcs		1/14/21	0.00	0.67	Small Fab - SCH-B		DEC 15 2020
130	QC 5	2 pcs		1/14/21	0.00	0.00	QC 5 - SCH-B		DEC 15 2020
140	Packaging 3-1 - Stock - B4B	2 pcs ✓		1/14/21	0.00	0.00	Packaging 3 - 1 - B4B		DEC 16 2020
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		DEC 16 2020
							Packaging 3 - 4 - B4B		DEC 16 2020
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
							Packaging 3 - 37 - B4B		
150	QC 21 - SA	2 pcs		1/14/21	0.00	0.00	QC 21 - SA - SCH-B		DEC 16 2020

Part Op 110 - (Pick Kit)

Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE

598: 5304317 exp. date: 08/22

130 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER IAW MPP-120***

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9711 <i>CK107</i>	Blade	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	<i>2xs 301760 - 2xs 307784</i>
646.9715 <i>CK012</i>	Body	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	<i>S 289171</i>
MS21042L08	Nut	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	<i>CS07561</i>
MS27039-08-19	Screw	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	<i>S 312743</i>
NAS1149FN832P	Washer (AN960-8)	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	<i>S 316423</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9711	4	88	0
	646.9715	2	7	0
	MS21042L08	12	1,726	0
	MS27039-08-19	12	779	0
	NAS1149FN832P	24	1,817	0

Part Specifications

Specifications could not be found.

Plex 12/7/20 2:41 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					